SHERWIN-WILLIAMS®

Technical Data

101 W. Prospect Avenue
Cleveland, OH 44115
800-524-5979

Date: November 4, 2026

Product # AXA1807

Product Line: DURASPAR 440
Product Description: F75BC0031 DURASPAR? 440 BLACK DIP ENAMEL

Specifications	
Physical Properties:	
Viscosity (#2 SIGN ZAHN CUP@ 77F):	17.00 - 21.00 SECONDS
Weight Per Gallon (Theoretical):	8.13 lbs./gallon
Solids by Weight (Theoretical):	44.85 %
Solids by Volume (Theoretical):	37.60 %
VOC (Theoretical):	3.41 lbs./gal
Weight of Total Volatiles:	55.15 %
% Water (Theoretical):	0.01 %
% Exempt Solvents & Water (Theoretical):	24.96 %
Volatile HAPs Content:	0.10 lbs./solid gallon
VOC per gal. Coating Solids (Theoretical):	6.53 lbs VOC/gallon solid
Other Information	
Application Recommendations:	
Substrate/Pretreatment:	STEEL/ IRON PHOSPHATE
Reduction:	N/A
Reduction Solvent:	N/A
Application:	DIP
Clean-Up Solvent:	AROMATICS OR KETONES
Cure Cycle:	Air Dry: 2 HOURS
	Force Dry: N/A
Film Properties:	
Dry Film Thickness:	1.00 - 1.50 mils
Gloss (60 degrees):	90 MIN
Gloss (20 degrees):	N/A
Coverage @ 1 mil DFT:	603.16 sq. ft./gallon
Comments:	
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